

assembly instructions

ILS140 - illuminated double-sided ReFrame®

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scan for
assembly video



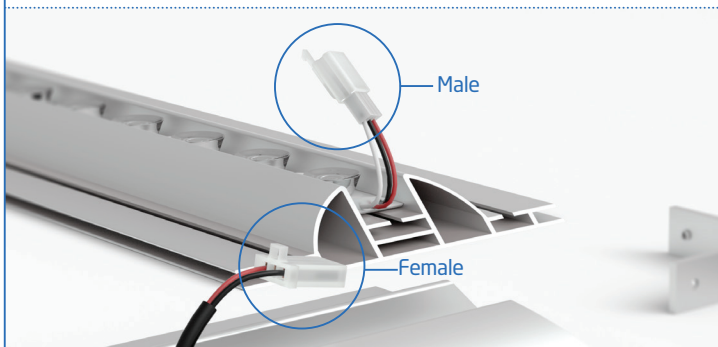
1

Lay out the ReFrame® components on a flat surface and ensure you have everything required before you start the assembly.

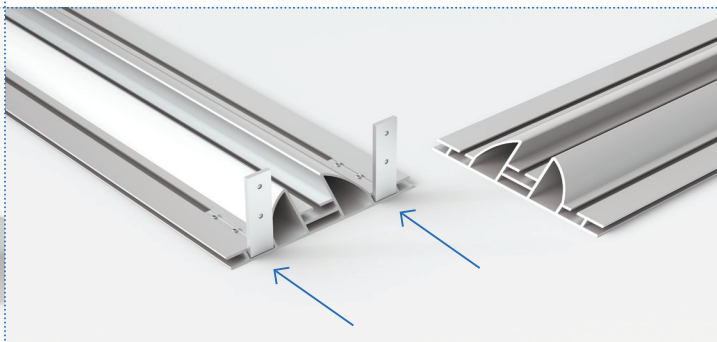
CHECKLIST

8x	Corner Brackets
4x	ReFrame® Lengths
1x	ReFrame® Power Adapter
1x	Allen Key

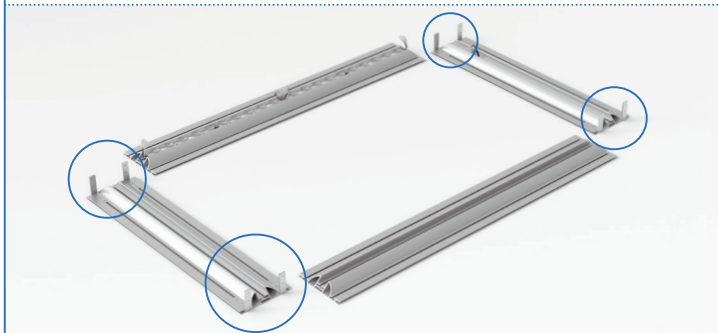
2 Ensure the LED lighting strip 'Male' and external 'Female' plugs are on the same corner so they will reach when the frames are connected.



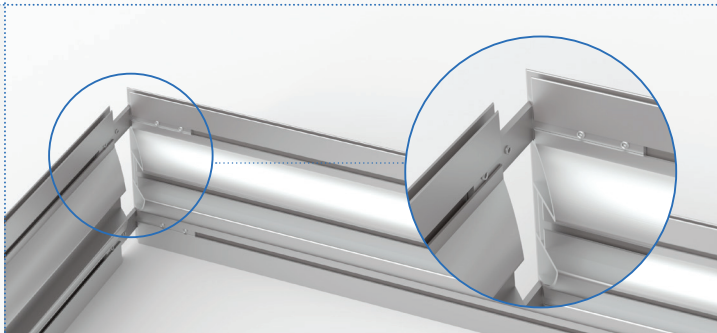
3 Insert corner brackets into the tracks of the top and bottom lengths of the frame
(Note: do not tighten any of the screws until step 8)



4 Repeat step 3 across all corners of frame



5 Slide top and side length together

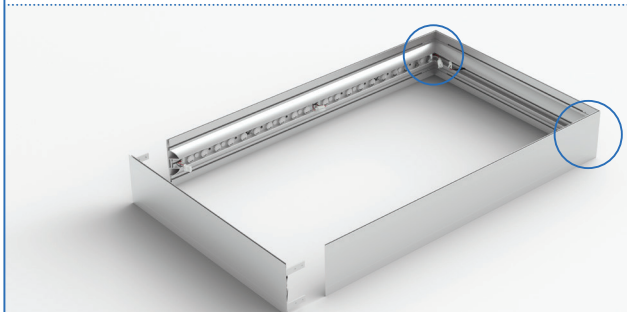


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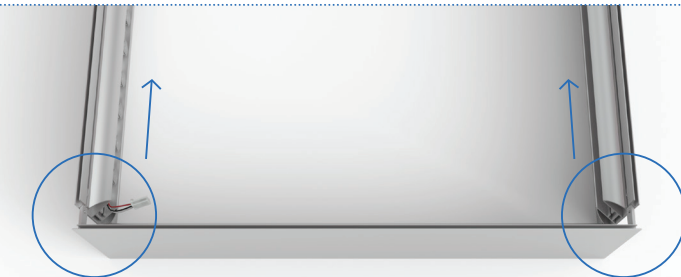
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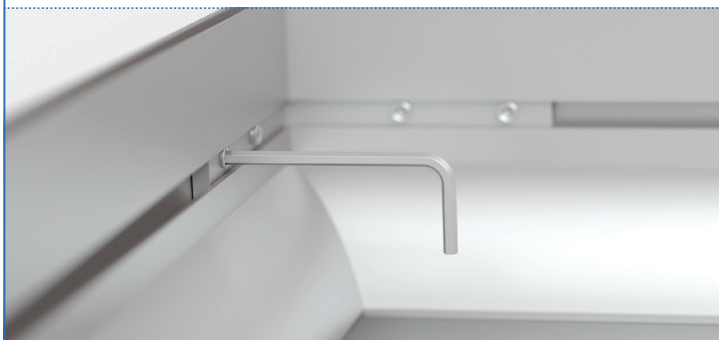
- 6** Repeat on the opposite corner so that 3 lengths are connected



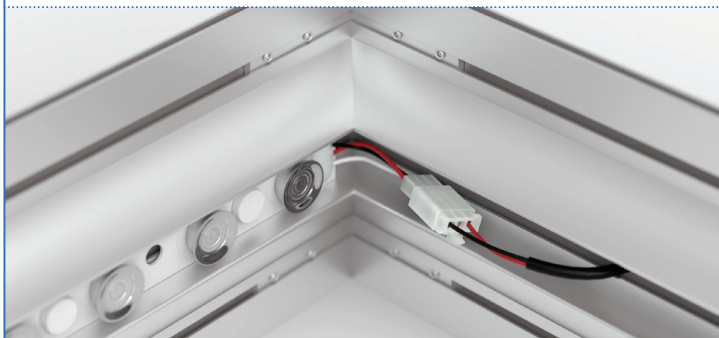
- 7** Attach the remaining two corners at the same time



- 8** Ensure corners are aligned and then tighten screws using allen key (repeat this process on all corners)



- 9** Connect the LED lighting strip 'Male' plug and external 'Female' plug



- 10** Connect the ReFrame® Power Adapter to the external cable



- 11** Applying your custom ReFrame® fabric skin

Now that you've finished assembling your ReFrame®, it's time to apply your custom ReFrame® fabric skin. Please refer to either a printed 'ReFrame® Fabric Installation Guide' or go to www.reframe.com.au to watch one of our instructional assembly videos to see how to correctly apply your ReFrame® fabric skin.

NOTE: The assembly instructions for the ILS140 (and included components) illustrate the fundamental steps to assemble a 'standard' Illuminated Double-Sided type ReFrame®. If your ReFrame® is oversize, has additional components such as joiners (not shown on this fact sheet), accessories, or has bends/curves and you are unsure how to proceed with assembly, please contact the team at AFI Branding on 1300 652 514 and we will guide you through the assembly process.

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